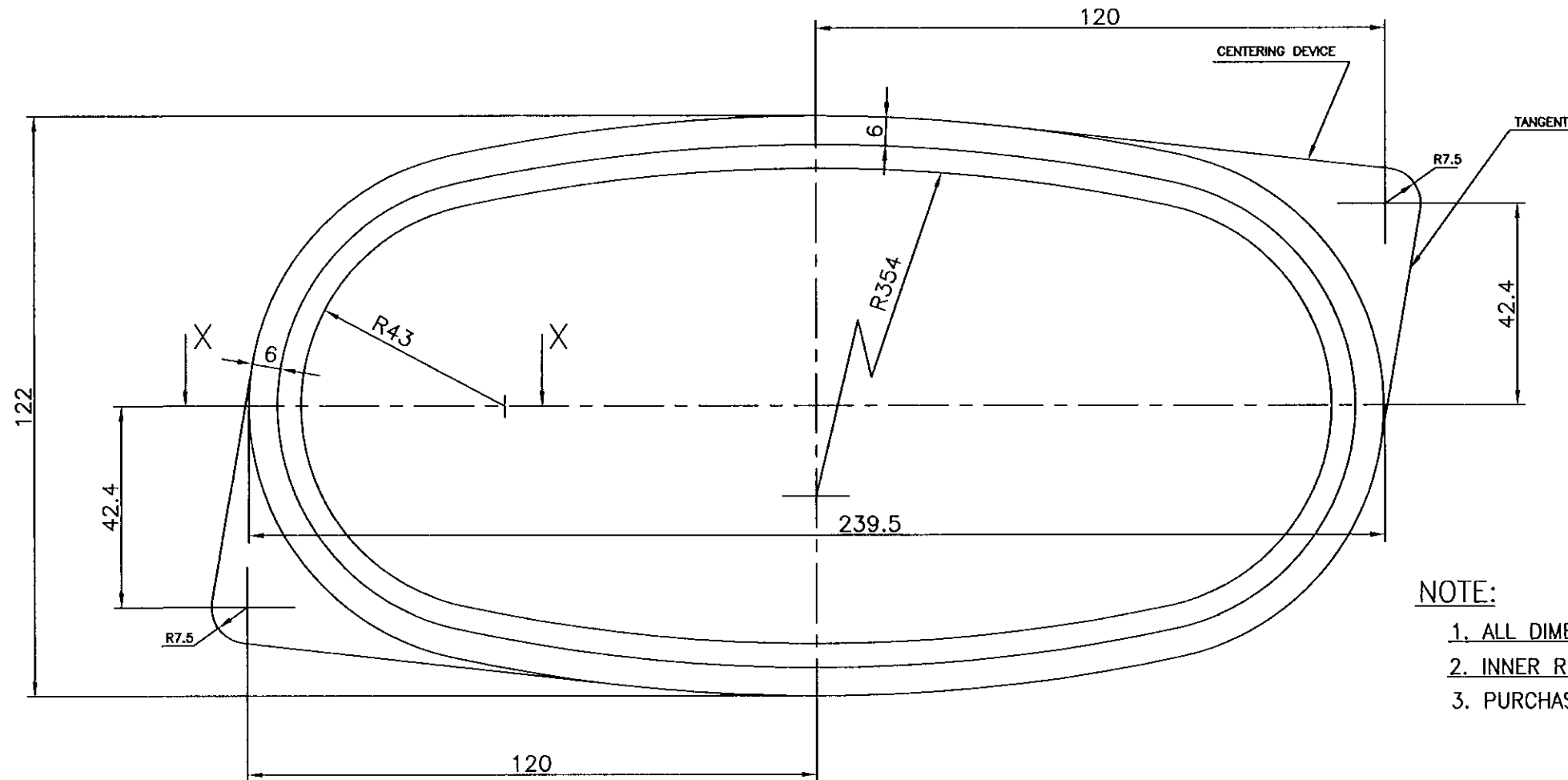


186Z-90CN-V-3

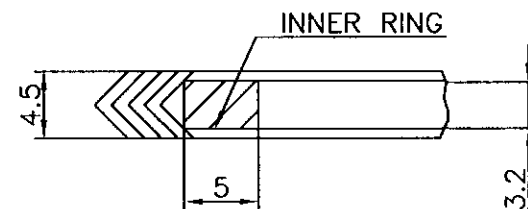
DRAWING NO.



NOTE:

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
2. INNER RING OF 316 STAINLESS STEEL SHALL BE PROVIDED.
3. PURCHASE SPECIFICATIONS SHALL BE AS PER APPLICABLE QUALITY PROCEDURE.

MATERIAL: SPIRAL WOUND AISI 316 FILLED WITH GRAFOIL.



SECTION - XX

DIMENSIONAL TOLERANCES FOR GASKET



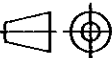
INSIDE DIMENSIONS	± 0.5
OUTSIDE DIMENSIONS	± 0.5
THICKNESS	± 0.13

WORKING CONDITIONS

PRESSURE	30 KG/Sq.Cm. (524 PSI)
TEMPERATURE	45°C TO 550°C (-50°F TO 1025°F)

REV	DATE	ALTERED M.SRINIVASAN
02	05.08.04	CHD & APPD K.S.RAMAN
DCP:800351	DIMENSIONS 42.4 & 120.0 WERE 40.8 & 116.8 RESPECTIVELY.	

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

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NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014. 365-121					DRN	NAME M.SRINIVASAN	SIGN	DATE 29.04.02	NO.OF VAR.
					CHD	P.BOOMINATHAN		29.04.02	
					APPD	K.S.RAMAN		29.04.02	
DEPT VL			SCALE N T S	WEIGHT (KG). 0.20	REFERENCE INFORMATIONS COMPONENT CODE :964651430000 CAD REF: C323981				NO. OF ITEMS
CODE 320									
TITLE SPIRAL WOUND GASKET				CARD CODE U 01	DRAWING NO. 3-V-NC06-23981				REV 01